in a separate inside packaging. Sufficient cushioning materials must be used to ensure that all inside packagings are securely packed in the outside packaging.

- (c) The following explosives may not be packed together with other Class 1 explosives: UN 0029, UN 0030, UN 0073, UN 0106, UN 0107, UN 0255, UN 0257, UN 0267, UN 0350, UN 0360, UN 0361, UN 0364, UN 0365, UN 0366, UN 0367, UN 0408, UN 0409, UN 0410, UN 0455, UN 0456, and UN 0500. These explosives may be mixpacked with each other in accordance with the compatibility requirements prescribed in paragraph (e) of this section.
- (d) Division 1.1 and 1.2 explosives may not be packed with the following explosives: UN 0333, UN 0334, UN 0335, UN 0336, and UN 0337.
- (e) Except as prescribed in paragraphs (c) and (d) of this section, different explosives may be packed in one outside packaging in accordance with the following compatibility requirements:
- (1) Explosives of the same compatibility group and same division number may be packed together.
- (2) Explosives of the same compatibility group or authorized combination of compatibility group but different division number may be packed together, provided that the whole package is treated as though its entire contents were comprised of the lower division number. For example, a mixed package of Division 1.2 explosives and Division 1.4 explosives, compatibility group D, must be treated as 1.2D explosives. However, when 1.5D explosives are packed together with 1.2D explosives, the whole package must be treated as 1.1D explosives.
- (3) Explosives of compatibility group S may be packaged together with explosives of any other compatibility group except A or L, and the combined package may be treated as belonging to any of the packaged compatibility groups except S.
- (4) Explosives of compatibility group L shall only be packed with an identical explosive.
- (5) Explosives articles of compatibility groups C, D, or E may be packed together and the entire package shall

be treated as belonging to compatibility group E.

(6) Explosives articles of compatibility groups C, D, E, or N may be packed together and the entire package shall be treated as belonging to compatibility group D.

(7) Explosives substances of compatibility groups C and D may be packaged together and the entire package shall be treated as belonging to compatibility group D.

(8) Explosive articles of compatibility group G, except for fireworks and articles requiring special packaging, may be packaged together with explosive articles of compatibility groups C, D or E and the combined package shall be treated as belonging to compatibility group E.

[Amdt. 173–224, 55 FR 52617 Dec. 21, 1990, as amended at 56 FR 66267, Dec. 20, 1991; 65 FR 50461, Aug. 18, 2000; 66 FR 33429, June 21, 2001; 66 FR 45381, Aug. 28, 2001; 69 FR 54046, Sept. 7, 2004; 73 FR 4717, Jan. 28 2008]

§ 173.62 Specific packaging requirements for explosives.

- (a) Except as provided in §173.7 of this subchapter, when the §172.101 Table specifies that an explosive must be packaged in accordance with this section, only packagings which conform to the provisions of paragraphs (b) and (c) of this section or §173.7(e) of this subchapter and the applicable requirements in §§173.60 and 173.61 may be used unless otherwise approved by the Associate Administrator.
- (b) Explosives Table. The Explosives Table specifies the Packing Instructions assigned to each explosive. Explosives are identified in the first column in numerical sequence by their identification number (ID #), which is listed in column 4 of the §172.101 table, of this subchapter. The second column of the Explosives Table specifies the Packing Instruction (PI) which must be used for packaging the explosive. The Explosives Packing Method Table in paragraph (c) of this section defines the methods of packaging. The Packing Instructions are identified using a 3 digit designation. The Packing Instruction prefixed by the letters "US" is particular to the United States and not found in applicable international regulations.

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EXPLOSIVES TABLE

EXPLOSIVES TABLE—Continued

| ID# | PI | ID# | PI |
|------------------|---------------------------|------------------|---------------------------|
| UN0004 | 112 | UN0135 | 110(a) or 110(b) |
| UN0005 | 130 | UN0136 | 130 |
| UN0006 | 130 | UN0137 | 130 |
| UN0007 | 130 | UN0138 | 130 |
| UN0009 | 130 | UN0143 | 115 |
| UN0010 | 130 | UN0144 UN0146 | 115 |
| UN0012 UN0014 | 130 130 | UN0146 | 112 112(b) |
| UN0015 | 130 | UN0150 | 112(a) or 112(b) |
| UN0016 | 130 | UN0151 | 112 |
| UN0018 | 130 | UN0153 | 112(b) or 112(c) |
| UN0019 | 130 | UN0154 | 112 |
| UN0020 | 101 | UN0155 | 112(b) or 112(c) |
| UN0021 | 101 | UN0159 UN0160 | 111 |
| UN0027 UN0028 | 113 113 | UN0161 | 114(b) 114(b) |
| UN0029 | 131 | UN0167 | 130 |
| UN0030 | 131 | UN0168 | 130 |
| UN0033 | 130 | UN0169 | 130 |
| UN0034 | 130 | UN0171 | 130 |
| UN0035 | 130 | UN0173 | 134 |
| UN0037 | 130 130 | UN0174 | 134 |
| UN0038 UN0039 | 130 | UN0180 UN0181 | 130 130 |
| UN0042 | 132 | UN0182 | 130 |
| UN0043 | 133 | UN0183 | 130 |
| UN0044 | 133 | UN0186 | 130 |
| UN0048 | 130 | UN0190 | 101 |
| UN0049 | 135 | UN0191 | 135 |
| UN0050 | 135 | UN0192 | 135 |
| UN0054 UN0055 | 135 136 | UN0193 UN0194 | 135 135 |
| UN0056 | 130 | UN0195 | 135 |
| UN0059 | 137 | UN0196 | 135 |
| UN0060 | 132 | UN0197 | 135 |
| UN0065 | 139 | UN0204 | 134 |
| UN0066 | 140 | UN0207 | 112(b) or 112(c) |
| UN0070 | 134 | UN0208 | 112(b) or 112(c) |
| UN0072 | 112(a) | UN0209 UN0212 | 112 |
| UN0073 UN0074 | 133 110(a) or 110(b) | UN0213 | 133 112(b) or 112(c) |
| UN0075 | 115 | UN0214 | 112 |
| UN0076 | 112 | UN0215 | 112 |
| UN0077 | 114(a) or 114(b) | UN0216 | 112(b) or 112(c) |
| UN0078 | 112 | UN0217 | 112(b) or 112(c) |
| UN0079 | 112(b) or 112(c) | UN0218 | 112(b) or 112(c) |
| UN0081 | 116 116 or 117 | UN0219 | 112 112 |
| UN0082 UN0083 | 116 01 117 | UN0220 UN0221 | 130 |
| UN0084 | 116 | UN0222 | 112(b) or 112(c) |
| UN0092 | 135 | UN0224 | 110(a) or 110(b) |
| UN0093 | 135 | UN0225 | 133 |
| UN0094 | 113 | UN0226 | 112(a) |
| UN0099 | 134 | UN0234 | 114(a) or 114(b) |
| UN0101 UN0102 | 140 139 | UN0235 UN0236 | 114(a) or 114(b) |
| UN0103 | 140 | UN0237 | 114(a) or 114(b) 138 |
| UN0104 | 139 | UN0238 | 130 |
| UN0105 | 140 | UN0240 | 130 |
| UN0106 | 141 | UN0241 | 116 or 117 |
| UN0107 | 141 | UN0242 | 130 |
| UN0110 | 141 | UN0243 | 130 |
| UN0113 | 110(a) or 110(b) | UN0244 | 130 |
| UN0114 UN0118 | 110(a) or 110(b) 112 | UN0245 UN0246 | 130 130 |
| UN0121 | 142 | UN0247 | 101 |
| UN0124 | US1 | UN0248 | 144 |
| UN0129 | 110(a) or 110(b) | UN0249 | 144 |
| UN0130 | 110(a) or 110(b) | UN0250 | 101 |
| UN0131 | 142 | UN0254 | 130 |
| UN0132 | 114(b) | UN0255 | 131 |
| UN0133 | i 11∠(a) | UN0257 | 1 141 |

EXPLOSIVES TABLE—Continued

EXPLOSIVES TABLE—Continued

| ID# | PI | ID# | PI |
|----------------|------------------|------------------|------------------|
| 10266 | 112 | UN0350 | 101 |
| 10267 | 131 | UN0351 | 101 |
| 0268 | 133 | UN0352 | 101 |
| 0271 | 143 | UN0353 | 101 |
| 10272 | 143 | UN0354 | 101 |
| 10275 | 134 | UN0355 | 101 |
| 0276 | 134 | UN0356 | 101 |
| NO277 | 134 | UN0357 | 101 |
| 10278 | 134 | UN0358 | 101 |
| NO279 | 130 | UN0359 | 101 |
| NO280 | 130 | UN0360 | 131 |
| NO281 | 130 | UN0361 | 131 |
| 10282 | 112 | UN0362 | 130 |
| NO283 | 132 | UN0363 | 130 |
| N0284 | 141 | UN0364 | 133 |
| N0285 | 141 | UN0365 | 133 |
| | | | |
| 10286 10287 | 130 | UN0366 | 133 |
| | 130 | UN0367 | 141 |
| 10288 | 138 | UN0368 | 141 |
| 10289 | 139 | UN0369 | 130 |
| 10290 | 139 | UN0370 | 130 |
| 10291 | 130 | UN0371 | 130 |
| 10292 | 141 | UN0372 | 141 |
| 10293 | 141 | UN0373 | 135 |
| 10294 | 130 | UN0374 | 134 |
| 0295 | 130 | UN0375 | 134 |
| 0296 | 134 | UN0376 | 133 |
| 10297 | 130 | UN0377 | 133 |
| 10299 | 130 | UN0378 | 133 |
| 10300 | 130 | UN0379 | 136 |
| l0301 | 130 | UN0380 | 101 |
| 0303 | 130 | UN0381 | 134 |
| 10305 | 113 | UN0382 | 101 |
| 0306 | 133 | UN0383 | 101 |
| 10312 | 135 | UN0384 | 101 |
| 10313 | 135 | UN0385 | 112(b) or 112(c) |
| 10314 | 142 | UN0386 | 112(b) or 112(c) |
| 10315 | 142 | UN0387 | 112(b) or 112(c) |
| 10316 | 141 | UN0388 | 112(b) or 112(c) |
| 0317 | 141 | UN0389 | 112(b) or 112(c) |
| 0318 | 141 | UN0399 | 112(b) or 112(c) |
| 0319 | 133 | UN0391 | 112(b) 01 112(c) |
| | 133 | | |
| 0320 | | UN0392 | 112(b) or 112(c) |
| 10321 | 130 | UN0393 | 112(b) |
| 10322 | 101 | UN0394 | 112(a) |
| 0323 | 134 | UN0395 | 101 |
| 0324 | 130 | UN0396 | 101 |
| 0325 | 142 | UN0397 | 101 |
| 0326 | 130 | UN0398 | 101 |
| 10327 | 130 | UN0399 | 101 |
| 0328 | 130 | UN0400 | 101 |
| 0329 | 130 | UN0401 | 112 |
| 0330 | 130 | UN0402 | 112(b) or 112(c) |
| 0331 | 116 or 117 | UN0403 | 135 |
| 0332 | 116 or 117 | UN0404 | 135 |
| 0333 | 135 | UN0405 | 135 |
| 0334 | 135 | UN0405 | 114(b) |
| 335 | 135 | UN0406 | 114(b) 114(b) |
|)336 | 135 | UN0407 | 14(0) |
| | | | |
| 337 | 135 | UN0409 | 141 |
| 338 | 130 | UN0410 | 141 |
| 0339 | 130 | UN0411 | 112(b) or 112(c) |
| 0340 | 112(a) or 112(b) | UN0412 | 130 |
| 0341 | 112(b) | UN0413 | 130 |
| 10342 | 114(a) | UN0414 | 130 |
| 10343 | 111`´ | UN0415 | 143 |
| 10344 | 130 | UN0417 | 130 |
| 10345 | 130 | UN0418 | 135 |
| 10346 | 130 | UN0419 | 135 |
| 10347 | 130 | UN0419 | 135 |
| JJ41 | | UN0420 UN0421 | 135 |
| 348 | 130 | | |

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EXPLOSIVES TABLE—Continued

| EXPLOSIVES TABLE—Continued | | | |
|----------------------------|---------------------------|--|--|
| ID# | PI | | |
| UN0425 | 130 | | |
| UN0426 | 130 | | |
| UN0427 | 130 | | |
| UN0428 | 135 | | |
| UN0429 | 135 | | |
| UN0430 | 135 | | |
| UN0431 | 135 135 | | |
| UN0432 UN0433 | 111 | | |
| UN0434 | 130 | | |
| UN0435 | 130 | | |
| UN0436 | 130 | | |
| UN0437 | 130 | | |
| UN0438 | 130 137 | | |
| UN0439 UN0440 | 137 | | |
| UN0441 | 137 | | |
| UN0442 | 137 | | |
| UN0443 | 137 | | |
| UN0444 | 137 | | |
| UN0445 | 137 | | |
| UN0446 UN0447 | 136 136 | | |
| UN0448 | 114(b) | | |
| UN0449 | 101 | | |
| UN0450 | 101 | | |
| UN0451 | 130 | | |
| UN0452 | 141 | | |
| UN0453 | 130 142 | | |
| UN0454 UN0455 | 131 | | |
| UN0456 | 131 | | |
| UN0457 | 130 | | |
| UN0458 | 130 | | |
| UN0459 | 130 | | |
| UN0460 | 130 | | |
| UN0461 UN0462 | 101 101 | | |
| UN0463 | 101 | | |
| UN0464 | 101 | | |
| UN0465 | 101 | | |
| UN0466 | 101 | | |
| UN0467 | 101 | | |
| UN0468 UN0469 | 101 101 | | |
| UN0470 | 101 | | |
| UN0471 | 101 | | |
| UN0472 | 101 | | |
| UN0473 | 101 | | |
| UN0474 | 101 101 | | |
| UN0475 UN0476 | 101 | | |
| UN0477 | 101 | | |
| UN0478 | 101 | | |
| UN0479 | 101 | | |
| UN0480 | 101 | | |
| UN0481 | 101 | | |
| UN0482 UN0483 | 101 112(b) or 112(c) | | |
| UN0484 | 112(b) or 112(c) | | |
| UN0486 | 101 | | |
| UN0487 | 135 | | |
| UN0488 | 130 | | |
| UN0489 | 112(b) or 112(c) | | |
| UN0490 UN0491 | 112(b) or 112(c) 143 | | |
| UN0491 | 135 | | |
| UN0493 | 135 | | |
| UN0494 | US1 | | |
| UN0495 | 115 | | |
| | | | |

EXPLOSIVES TABLE—Continued

| ID# | PI |
|--------|------------------|
| UN0496 | 112(b) or 112(c) |
| UN0497 | 115 |
| UN0498 | 114(b) |
| UN0499 | 114(b) |
| UN0500 | 131 |
| UN0502 | 130 |
| UN0503 | 135 |
| UN0504 | 112(c) |
| UN0505 | 135 |
| UN0506 | 135 |
| UN0507 | 135 |
| UN0508 | 114(b) |
| UN0509 | 114(b) |
| NA0124 | US1 |
| NA0276 | 134 |
| NA0323 | 134 |
| NA0331 | 116 or 117 |
| NA0337 | 135 |
| NA0349 | 133 |
| NA0494 | US1 |

- (c) Explosives must be packaged in accordance with the following table:
- (1) The first column lists, in alphanumeric sequence, the packing methods prescribed for explosives in the Explosives Table of paragraph (b) of this section.
- (2) The second column specifies the inner packagings that are required. If inner packagings are not required, a notation of "Not necessary" appears in the column. The term "Not necessary" means that a suitable inner packaging may be used but is not required.
- (3) The third column specifies the intermediate packagings that are required. If intermediate packagings are not required, a notation of "Not necessary" appears in the column. The term "Not necessary" means that a suitable intermediate packaging may be used but is not required.
- (4) The fourth column specifies the outer packagings which are required. If inner packagings and/or intermediate packagings are specified in the second and third columns, then the packaging specified in the fourth column must be used as the outer packaging of a combination packaging; otherwise it may be used as a single packaging.
- (5) Packing Instruction 101 may be used for any explosive substance or article if an equivalent level of safety is shown to be maintained subject to the approval of the Associate Administrator.

TABLE OF PACKING METHODS

| Packing instruction | Inner packagings | Intermediate packagings | Outer packagings |
|--|--|--|--|
| 101 | assigned packing me trator prior to transp the following must be | n may be used as an alte thod with the approval of ortation. When this pack marked on the shipping y the competent authority | the Associate Adminis- ting instruction is used, documents: |
| PARTICULAR PACKING REQUIREMENTS OR EX- CEPTIONS: 1. Samples of new or existing explosive substances or articles may be transported as directed by the As- sociate Administrator for purposes including: testing, classification, research and development, quality con- trol, or as a commercial sample. Explosive samples which are wetted or desensitized must be limited to 25 kg. Explosive samples which are not wetted or desen- | | | |
| sitized must be limited to 10 kg in small packages as specified by the Associate Administrator for Hazardous Materials Safety 110(a) | Bags plastics textile, plastic coated or lined. rubber textile, rubberized | Bags plastics textile, plastic coated or lined. rubber textile, rubberized | Drums. steel, removable head (1A2). plastics, removable head (1H2) |
| Outer packagings must be filled with water saturated material such as an anti-freeze solution or wetted cushioning. Outer packagings must be constructed and sealed to prevent evaporation of the wetting solution, except when 0224 is being carried dry 110(b) | Bags | Pastics plastics metal plastics metal plastics metal plastics metal plastic pl | Boxes. natural wood, sift- |
| CEPTIONS For UN 0074, 0113, 0114, 0129, 0130, 0135 and 0224, the following conditions must be satisfied: a. inner packagings must not contain more than 50 g of explosive substance (quantity corresponding to dry substance); b. each inner packaging must be separated from other inner packagings by dividing partitions; and c. the outer packaging must not be partitioned with more than 25 compartments | plastics, conductive Receptacles | wood | proof wall (4C2). plywood (4D). reconstituted wood (4F). |
| 111 | Bags paper, waterproofed plastics textile, rubberized Sheets plastics textile, rubberized textile, rubberized sheets textile, rubberized sheets sheet | Not necessary | Boxes. steel (4A). aluminium (4B). natural wood, ordi- nary (4C1). natural wood, sift proof (4C2). plywood (4D). reconstituted wood (4F). fibreboard (4G). plastics, expanded (4H1). plastics, solid (4H2). Drums steel, removable head (1A2). |
| 112(a) This packing instruction applies to wetted solids. | Bags | Bags | aluminum, removable head (1B2). plywood (1D). fibreboard (1G). plastics, removable head (1H2). Boxes. |

TABLE OF PACKING METHODS—Continued

| Packing instruction | Inner packagings | Intermediate packagings | Outer packagings |
|--|---|---|--|
| PARTICULAR PACKING REQUIREMENTS OR EX- CEPTIONS: 1. For UN Nos. 0004, 0076, 0078, 0154, 0219 and 0394, packagings must be lead free 2. Intermediate packagings are not required if leakproof drums are used as the outer pack- aging 3. For UN 0072 and UN 0226, intermediate pack- agings are not required | paper, multiwall, water resistant. plastics textile textile, rubberized woven plastics metal plastics | plasticsetxiile, plastic coated or lined. Receptaclesmetalplastics | steel (4A). aluminium (4B). natural wood, ordi- nary (4C1). natural wood, sift proof (4C2). plywood (4D). reconstituted wood (4F). fibreboard (4G). plastics, expanded (4H1). plastics, solid (4H2). Drums steel, removable head (1A2). aluminium, remov- able head (1B2). Plywood (1D). fibre (1G). plastics, removable head (1H2). |
| 112(b) This packing instruction applies to dry solids other than powders. PARTICULAR PACKING REQUIREMENTS OR EXCEPTIONS: For UN 0004, 0076, 0078, 0154, 0216, 0219 and 0386, packagings must be lead free. For UN 0209, bags, sift-proof (5H2) are recommended for flake or prilled TNT in the dry state and a maximum net mass of 30 kg For UN 0222, inner packagings are not required. | Bags | Bags (for UN 0150 only). plastics textile, plastic coated or lined. | Bags. woven plastics sift- proof (5H2/3). plastics, film (5H4). textile, sift-proof (5L2). textile, water resist- ant (5L3). paper, multiwall, water resistant (5M2). Boxes steel (4A). aluminium (4B). natural wood, ordi- nary (4C1). natural wood, sift proof (4C2). plywood (4D) reconstituted wood (4F). fibreboard (4G). plastics, expanded (4H1). plastics, solid (4H2). Drums steel, removable head (1B2). Plywood (1D). fibre (1G). plastics, removable head (1H2). |
| 112(c) This packing instruction applies to solid dry powders. | Bags | Bags | |

TABLE OF PACKING METHODS—Continued

| TABLE OF FACILITIES CONTINUES | | | |
|---|--|---|--|
| Packing instruction | Inner packagings | Intermediate packagings | Outer packagings |
| PARTICULAR PACKING REQUIREMENTS OR EXCEPTIONS: 1. For UN 0004, 0076, 0078, 0154, 0216, 0219 and 0386, packagings must be lead free 2. For UN 0209, bags, sift-proof (5H2) are recommended for flake or prilled TNT in the dry state. Bags must not exceed a maximum net mass of 30 kg. 3. Inner packagings are not required if drums are used as the outer packaging. 4. At least one of the packagings must be sift-proof | paper, multiwall, water resistant. plastics woven plastics Receptacles fibreboard metal plastics wood | paper, multiwall, water resistant with inner lining, plastics | steel (4A). natural wood, aluminum (4B). ordinary (4C1). natural wood, sift proof (4C2). plywood (4D). reconstituted wood (4F). fibreboard (4G). plastics, solid (4H2). Drums. plastics, removable head (1H2). steel, removable head (1A2). aluminium, removable head (1B2). Plywood (1D). fibre (1G). |
| 113 | Bags | Not necessary | Boxes. |
| PARTICULAR PACKING REQUIREMENTS OR EX- CEPTIONS: 1. For UN 0094 and UN 0305, no more than 50 g of substance must be packed in an inner packaging 2. For UN 0027, inner packagings are not necessary when drums are used as the outer packaging 3. At least one of the packagings must be sift-proof 4. Sheets must only be used for UN 0028 | paper plastics textile, rubberized Receptacles fibreboard metal plastics wood Sheets paper, kraft paper, waxed | | steel (4A). aluminum (4B). natural wood, ordi- nary (4C1). natural wood, sift- proof walls (4C2). plywood (4D). reconstituted wood (4F). fibreboard (4G). plastics, solid (4H2). Drums plastics, removable head (1H2). steel, removable head (1A2). aluminium, remov- able head (1B2). Plywood (1D). fibre (1G). |
| 114(a) This packing instruction applies to wetted solids. PARTICULAR PACKING REQUIREMENTS OR EXCEPTIONS:. 1. For UN 0077, 0234, 0235 and 0236, packagings must be lead free. 2. For UN 0342, inner packagings are not required when metal (1A2 or 1B2) or plastics (1H2) drums are used as outer packagings. 3. Intermediate packagings are not required if leakproof removable head drums are used as the outer packaging. | Bags | Bags | Boxes. steel (4A). natural wood, ordinary (4C1). natural wood, sift proof walls (4C2). plywood (4D). reconstituted wood (4F). fibreboard (4G). plastics, solid (4H2). Drums. steel, removable head (1A2). aluminium, removable head (1B2). plywood (1D). fibre (1G). plastics, removable head (1H2). |

TABLE OF PACKING METHODS—Continued

| Packing instruction | Inner packagings | Intermediate | Outer packagings |
|---|----------------------------------|---------------|---|
| | | packagings | |
| PARTICULAR PACKING REQUIREMENTS OR EX- CEPTIONS: 1. For UN 0077, 0132, 0234, 0235 and 0236, pack- agings must be lead free 2. For UN 0160 and UN 0161, when metal drums (1A2 or 182) are used as the outer packaging, metal packagings must be so constructed that the risk of explosion, by reason of increased internal pressure from internal or external causes, is pre- vented 3. For UN 0160, UN 0161, and UN 0508, inner pack- agings are not necessary if drums are used as the outer packaging 4. For UN 0508 and UN 0509, metal packagings must not be used | Bags | Not necessary | Boxes. natural wood, ordinary (4C1). natural wood, sift- proof walls (4C2). plywood (4D). reconstituted wood (4F). fiberboard (4G). Drums. steel, removable head (1A2). aluminum, removable head (1B2). plywood (1D). fiber (1G). plastics, removable head (1H2). |
| PARTICULAR PACKING REQUIREMENTS OR EX- CEPTIONS: 1. For liquid explosives, inner packagings must be surrounded with non-combustible absorbent cushioning material in sufficient quantity to ab- sorb the entire liquid content. Metal receptacles should be cushioned from each other. The net mass of explosive per package may not exceed 30 kg when boxes are used as outer pack- aging. The net volume of explosive in each package other than boxes must not exceed 120 litres 2. For UN 0075, 0143, 0495 and 0497 when boxes are used as the outer packaging, inner packagings must have taped screw cap clo- sures and be not more than 5 litres capacity each. A composite packaging consisting of a plastic receptacle in a metal drum (6HA1) may be used in lieu of combination packagings. Liq- uid substances must not freeze at temperatures above —15 °C (+5 °F) 3. For UN 0144, interrmediate packagings are not necessary. | Receptacles metal plastics | Bags | Boxes. natural wood, ordinary (4C1). natural wood, sift proof walls (4C2). plywood (4D). reconstituted wood (4F). fibreboard (4G). Drums. plastics, removable head (1H2). steel, removable head (1A2). aluminium, removable head (1B2). plywood (1D). fibre (1G). Specification MC–200 containers may be used for transport by motor vehicle. |
| 116 | Bags | Not necessary | Bags. |

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TABLE OF PACKING METHODS—Continued

| Packing instruction | Inner packagings | Intermediate packagings | Outer packagings |
|--|--------------------------------|-------------------------|--|
| PARTICULAR PACKING REQUIREMENTS OR EXCEPTIONS: 1. For UN 0082, 0241, 0331 and 0332, inner packagings are not necessary if leakproof removable head drums are used as the outer packaging 2. For UN 0082, 0241, 0331 and 0332, inner packagings are not required when the explosive is contained in a material impervious to liquid 3. For UN 0081, inner packagings are not required when contained in rigid plastic which is impervious to nitric esters 4. For UN 0331, inner packagings are not required when bags (5H2), (5H3) or (5H4) are used as outer packagings 5. Bags (5H2 or 5H3) must be used only for UN 0082, 0241, 0331 and 0332 6. For UN 0081, bags must not be used as outer packagings | paper, water and oil resistant | | woven plastics (5H1/2/3), paper, mulitwall, water resistant (5M2), plastics, film (5H4), textile, sift-proof (5L2), textile, sift-proof (5L2), textile, water resist- ant (5L3). Boxes. steel (4A), aluminium (4B), wood, natural, ordi- nary (4C1), natural wood, sift proof walls (4C2), plywood (4D), reconstituted wood (4F), fibreboard (4G), plastics, solid (4H2), Drums. steel, removable head (1A2), aluminium, remov- able head (1B2), plastics, removable head (1H2), Jerricans. steel, removable head (3A2), plastics, removable head (3A2), plastics, removable head (3A2), plastics, removable head (3H2), |
| 117 | Not necessary | Not necessary | IBCs. metal (11A), (11B), (11N), (21A), (21B), (21N), (31A), (331B), (31N). flexible (13H2), (13H3), (13H4), (13L2), (13H3), (13L4), (13M2). rigid plastics (11H1), (11H2), (21H1), (21H2), (31H1), (31H2), composite (11HZ1), (21HZ2), (21HZ1), (21HZ1), (21HZ2), (31HZ1), (21HZ2), (31HZ1), (21HZ2), (31HZ1), (21HZ2), (31HZ1), (21HZ2), (31HZ1), (31HZ2). |
| 130Particular Packaging Requirements: | Not necessary | Not necessary | |

TABLE OF PACKING METHODS—Continued

| Packing instruction | Inner packagings | Intermediate packagings | Outer packagings |
|---|------------------|-------------------------|---|
| The following applies to UN 0006, 0009, 0010, 0015, 0016, 0018, 0019, 0034, 0035, 0038, 0039, 0048, 0056, 0137, 0138, 0168, 0169, 0171, 0181, 0182, 0183, 0186, 0221, 0238, 0243, 0244, 0245, 0246, 0286, 0281, 0286, 0287, 0297, 0299, 0300, 0301, 0303, 0321, 0328, 0329, 0344, 0345, 0346, 0347, 0362, 0363, 0370, 0412, 0424, 0425, 0434, 0435, 0436, 0437, 0438, 0451, 0459 and 0488. Large and robust explosives articles, normally intended for military use, without their means of initiation or with their means of initiation containing at least two effective protective features, may be carried unpackaged. When such articles have propelling charges or are self-propelled, their ignition systems must be protected against stimuli encountered during normal conditions of transport. A negative result in Test Series 4 on an unpackaged article indicates that the article can be considered for transport unpackaged. Such unpackaged articles may be fixed to cradles or contained in crates or other suitable handling devices. | | | Boxes. Steel (4A). Wood natural, ordinary (4C1). Plywood (4D). Reconstituted wood (4F). Fiberboard (4G). Plastics, expanded (4H1). Plastics, solid (4H2). Drums. Steel, removable head (1A2). Aluminum, removable head (1B2). Plywood (1D). Fiber (1G). Plastics, removable head (1H2). Large Packagings. Steel (50A). Aluminum (50B). Metal other than steel or aluminum (50N). Rigid plastics (50H). Natural wood (50C). Plywood (50D). Reconstituted wood (50F). Rigid fiberboard (50G). |
| PARTICULAR PACKING REQUIREMENTS OR EX- CEPTIONS: 1. For UN 0029, 0267 and 0455, bags and reels may not be used as inner packagings 2. For UN 0030, 0255 and 0456, inner pack- agings are not required when detonators are packed in pasteboard tubes, or when their leg wires are wound on spools with the caps either placed inside the spool or securely taped to the wire on the spool, so as to restrict free moving of the caps and to protect them from impact forces 3. For UN 0360, 0361 and 0500, detonators are not required to be attached to the safety fuse, metal-clad mild detonating cord, detonating cord, or shock tube. Inner packagings are not required if the packing configuration restricts free moving of the caps and protects them from impact forces 132(a) For articles consisting of closed metal, plastic or fiberboard casings that contian detonating explo- sives, or consisting of plastics-bonded detonating explosives. | Bags | Not necessary | Boxes. steel (4A). aluminium (4B). wood, natural, ordi- nary (4C1). natural wood, sift proof walls (4C2). plywood (4D). reconstituted wood (4F). fibreboard (4G). Drums. steel, removable head (1A2). aluminium, removable head (1B2). Plywood (1D). fibre (1G). plastics, removable head (1H2). Boxes. steel (4A). aluminum (4B). wood, natural; ordi- nary (4C1). wood, natural, sift proof walls (4C2). plywood (4D). reconstituted wood (4F). fiberboard (4G). plastics, solid (4H2). |

TABLE OF PACKING METHODS—Continued

| Packing instruction | Inner packagings | Intermediate packagings | Outer packagings |
|--|--|--|---|
| 132(b) For articles without closed casings | Receptacles fiber- board metal plas- tics. Sheets paper plastics. | Not necessary | Boxes. steel (4A); aluminum (4B). wood, natural, ordinary (4C1). wood, natural, sift proof walls (4C2) plywood (4D). reconstituted wood (4F). fiberboard (4G). plastics, solid (4H2). |
| 133 | Receptacles Intermediate packagings are only required when trays are used as inner packagings. fibreboard metal plastics wood Trays, fitted with dividing. partitions fibreboard plastics wood wood wood wood wood wood wood woo | Receptacles fibreboard metal plastics wood | Boxes. steel (4A). aluminium (4B). wood, natural, ordi- nary (4C1). wood, natural, sift proof walls (4C2) plywood (4D). reconstituted wood (4F). fibreboard (4G). plastics, solid (4H2). |
| 134 | Bags | Not necessary | Boxes. steel (4A). aluminium (4B). wood, natural, or dinary (4C1). wood, natural, sil proof walls (4C2). plywood (4D). reconstituted wood (4F). fibreboard (4G). plastics, ex- panded (4H1). plastics, solid (4H2). Drums. fibreboard (1G). plastics, removable head (1H2). steel, removable head (1H2). aluminium, re- movable head (1B2). plywood (1D). |

TABLE OF PACKING METHODS—Continued

| Packing instruction | Inner packagings | Intermediate packagings | Outer packagings |
|---|---|-------------------------|--|
| 35 | Bags paper plastics Receptacles fibreboard metal plastics wood Sheets paper plastics | Not necessary | Boxes. steel (4A). aluminium (4B). wood, natural, ord nary (4C1). wood, natural, sift proof walls (4C plywood (4D). reconstituted woo (4F). fibreboard (4G). plastics, expande (4H1). plastics, solid (4H2). Drums. steel, removable head (1A2). aluminium, remov able head (1B2 Plywood (1D). fibre (1G). plastics, removable head (1H2). |
| 136 | Bags plastics textile Boxes. fibreboard plastics wood Dividing partitions in the. outer packagings | Not necessary | Boxes. steel (4A). aluminium (4B) wood, natural, ord nary (4C1). wood, natural, sift proof walls (4C). plywood (4D). reconstituted woo (4F). fibreboard (4G). plastics, solid (4H2). Drums. steel, removable head (1A2). aluminium, remov able head (1B2 Plywood (1D). fibre (1G). plastics, removable head (1H2). |
| 137 PARTICULAR PACKING REQUIREMENTS OR EXCEPTIONS: For UN 0059, 0439, 0440 and 0441, when the shaped charges are packed singly, the conical cavity must face downwards and the package marked "THIS SIDE UP". When the shaped charges are packed in pairs, the conical cavities must face inwards to minimize the jetting effect in the event of accidental initiation. | Bags plastics Boxes fibreboard Tubes fibreboard plastics Dividing partitions in the outer packagings. | Not necessary | Boxes. steel (4A). aluminium (4B). wood, natural, ord nary (4C1). wood, natural, sift proof walls (4C plywood (4D). reconstituted wood (4F). fibreboard (4G). |

TABLE OF PACKING METHODS—Continued

| TABLE OF PACKING METHODS—Continued | | | | | |
|---|--|-------------------------|---|--|--|
| Packing instruction | Inner packagings | Intermediate packagings | Outer packagings | | |
| PARTICULAR PACKING REQUIREMENTS OR EX- CEPTIONS: If the ends of the articles are sealed, inner pack- agings are not necessary 139 PARTICULAR PACKING REQUIREMENTS OR EX- CEPTIONS: | plastics | Not necessary | steel (4A). aluminium (4B). wood, natural, ordi- nary (4C1). wood, natural, sift proof walls (4C2). plywood (4P). reconstituted wood (4F). fibreboard (4G). plastics, solid (4H2). Drums. fiberboard (1G). plastics, removable head (1H2). steel, removable head (1A2). aluminium, remov- able head (1B2). Boxes. steel (4A). aluminium (4B). | | |
| 1. For UN 0065, 0102, 0104, 0289 and 0290, the ends of the detonating cord must be sealed, for example, by a plug firmly fixed so that the explosive cannot escape. The ends of CORD DETONATING flexible must be fastened securely 2. For UN 0065 and UN 0289, inner packagings are not required when they are fastened securely in coils | fibreboard metal plastics wood Reels Sheets paper plastics | | wood, natural, ordinary (4C1). wood, natural, ordinary (4C1). wood, natural, sift proof walls (4C2). plywood (4D). reconstituted wood (4F). fibreboard (4G). plastics, solid (4H2). Drums. steel, removable head (1A2). aluminium, removable head (1B2). plywood (1D). fibre (1G). plastics, removable head (1H2). | | |
| 140 PARTICULAR PACKING REQUIREMENTS OR EXCEPTIONS: 1. If the ends of UN 0105 are sealed, no inner packagings are required 2. For UN 0101, the packaging must be sift-proof except when the fuse is covered by a paper tube and both ends of the tube are covered with removable caps 3. For UN 0101, steel or aluminium boxes or drums must not be used | Bags plastics Proceedings plastics Proceedings paper, kraft plastics | Not necessary | Boxes. steel (4A). aluminium (4B). wood, natural, ordinary (4C1). wood, natural, sift proof walls (4C2). plywood (4D). reconstituted wood (4F). fibreboard (4G). plastics, solid (4H2). Drums. plastics, removable head (1H2). steel, removable head (1A2). aluminium, removable head (1B2). Plywood (1D). fibre (1G). | | |

TABLE OF PACKING METHODS—Continued

| TABLE OF PACKING METHODS—Continued | | | | | |
|------------------------------------|--|-------------------------|---|--|--|
| Packing instruction | Inner packagings | Intermediate packagings | Outer packagings | | |
| 141 | Receptacles | Not necessary | Boxes. steel (4A). aluminium (4B). wood, natural, ordi- nary (4C1). wood, natural, sift proof walls (4C2). plywood (4D). reconstituted wood (4F). fibreboard (4G). plastics, solid (4H2). Drums. steel, removable head (1A2). aluminium, removable head (1B2). Plywood (1D). fibre (1G). plastics, removable | | |
| 142 | Bags paper plastics Receptacles fibreboard metal plastics wood Sheets paper Trays, fitted with dividing partitions. plastics | Not necessary | Boxes. steel (4A). aluminium (4B). wood, natural, ordinary (4C1). wood, natural, sift proof walls (4C2). plywood (4D). reconstituted wood (4F). fibreboard (4G). plastics, solid (4H2). Drums. steel, removable head (1A2). aluminium, removable head (1B2). Plywood (1D). fibre (1G). plastics, removable head (1H2). | | |
| 143 | Bag paper, kraft plastics textile textile, rubberized Receptacles fibreboard metal plastics Trays, fitted with dividing partitions. plastics wood model plastics plas | Not necessary | Boxes. steel (4A). aluminum (4B). wood, natural, ordi- nary (4C1). wood, natural, sift proof walls (4C2). plywood (4D). reconstituted wood (4F). fibreboard (4G). plastics, solid (4H2). Drums. steel, removable head (1A2). aluminium, removable head (1B2). plywood (1D). fibre (1G). plastics, removable head (1H2). | | |

TABLE OF PACKING METHODS—Continued

| Packing instruction | Inner packagings | Intermediate packagings | Outer packagings |
|--|--------------------|-------------------------|--|
| PARTICULAR PACKING REQUIREMENTS OR EX- CEPTIONS: For UN 0248 and UN 0249, packagings must be protected against the ingress of water. When CONTRIVANCES, WATER ACTIVATED are transported unpackaged, they must be provided with at least two independent protective fea- tures which prevent the ingress of water | fibreboardplastics | Not necessary | Boxes. Drums. steel, removable head (1A2). aluminium, removable head (1B2) plastics, removable head (1H2). Plywood (1D). 2steel (4A). wood, natural, ordi nary (4C1) with metal liner. plywood (4D) with metal liner. reconstituted wooc (4F) with metal liner. plastics, expanded (4H1). plastics, solid (4H2). |

- - 1. A jet perforating gun, charged, oil well may be transported under the following conditions:
 - a. Initiation devices carried on the same motor vehicle or offshore supply vessel must be segregated; each kind from every other kind, and from any gun, tool or other supplies, unless approved in accordance with § 173.56. Segregated initiation devices must be carried in a container having individual pockets for each such device or in a fully enclosed steel container lined with a non-sparking material. No more than two segregated initiation devices per gun may be carried on the same motor vehicle.
 - b. Each shaped charge affixed to the gun may not contain more than 112 g (4 ounces) of explosives.
 - c. Each shaped charge if not completely enclosed in glass or metal, must be fully protected by a metal cover after installation in the gun.
 - d. A jet perforating gun classed as 1.1D or 1.4D may be transported by highway by private or contract carriers engaged in oil well operation
 - (i) A motor vehicle transporting a gun must have specially built racks or carrying cases designed and constructed so that the gun is securely held in place during transportation and is not subject to damage by contact, one to the other or any other article or material carried in the vehicle; and
 - (ii) The assembled gun packed on the vehicle may not extend beyond the body of the motor vehicle
 - e. A jet perforating gun classed as 1.4D may be transported by a private offshore supply vessel only when the gun is carried in a motor vehicle as specified in paragraph (d) of this packing method or on offshore well tool pallets provided that:
 (i) All the conditions specified in paragraphs (a), (b), and (c) of this packing method are met;

 - (ii) The total explosive contents do not exceed 90.8 kg (200 pounds) per tool pallet;
 - (iii) Each cargo vessel compartment may contain up to 90.8 kg (200 pounds) of explosive content if the segregation requirements in § 176.83(b) of this subchapter are met; and
 - (iv) When more than one vehicle or tool pallet is stowed "on deck" a minimum horizontal separation of 3 m (9.8 feet) must be provided.

[Amdt. 173-260, 62 FR 24720, May 6, 1997; 62 FR 45702, Aug. 28, 1997; 62 FR 51560, Oct. 1, 1997; 63 FR 1884, Jan. 12, 1998; 63 FR 52849, Oct. 1, 1998; 64 FR 51918, Sept. 27, 1999; 65 FR 50461, Aug. 18, 2000; 65 FR 58629, Sept. 29, 2000; 65 FR 60383, Oct. 11, 2000; 66 FR 33429, 33430, June 21, 2001; 66 FR 45183, 45379, 45382, Aug. 28, 2001; 68 FR 45033, July 31, 2003; 68 FR 48569, Aug. 14, 2003; 68 FR 61941, Oct. 30, 2003; 73 FR 4717, Jan. 28, 2008; 74 FR 53188, Oct. 16, 2009; 75 FR 72, Jan. 4, 2010; 75 FR 5394, Feb. 2, 2010]

§173.63 Packaging exceptions.

(a) Cord, detonating (UN 0065), having an explosive content not exceeding 6.5 g (0.23 ounces) per 30 centimeter length (one linear foot) may be offered for transportation domestically and transported as Cord, detonating (UN 0289), Division 1.4 Compatibility Group D (1.4D) explosives, if the gross weight of all packages containing Cord, detonating (UN 0065), does not exceed 45 kg (99 pounds) per:

- (1) Transport vehicle, freight container, or cargo-only aircraft;
- (2) Off-shore down-hole tool pallet carried on an off-shore supply vessel;
- (3) Cargo compartment of a cargo vessel; or